

Demo Round #1: Let's start the assembly process

Check which role you will take on this round (choose your observation area):

- Entire assembly process
- Operator 1
- Operator 2
- Operator 3
- Forklift driver

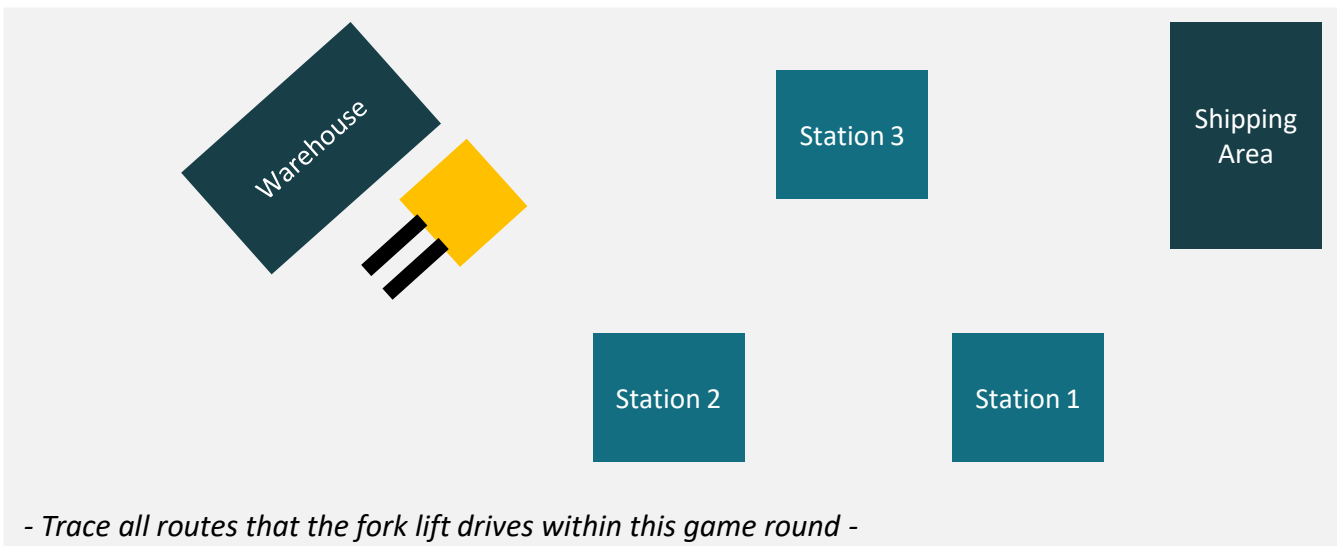
Total Lead Time of
production process:

___ min ___ s

Mark the kind of waste you see in the process and add some notes to it.

Overproduction	
Inventory	
Transport	
Movement	
Waiting	
Defects	

As the **Forklift Driver**, mark the route onto the Spaghetti Diagram below.



Demo Round #2: 5S Workshop & Visualization

5S

1. Sort
2. Set in Order
3. Shine
4. Standardize
5. Sustain



What tools should be moved to the Red Tag area? Watch the process carefully to define the tools.

Red-Tag Area
- write down all unnecessary items-



Discuss the pros and cons of the 5S method and visualization in the team.



