

Put the listed contents of the game rounds with the respective playing cards in the document folder.
(as far as they fit in the folder)

Material	Quantity
Game Instructions (DIN A5)	1
Game Rounds 1 to 10 (DIN A5) each in a document folder	1
Bonus Rounds 1 and 2 (DIN A5) each in a document folder	1
Transport boxes (blue)	10
WIP Boxes (grey)	10
Work Instructions #1 for logistics and stations 1 to 7 (DIN A7)	1
Work Instructions #2 for logistics and stations 1 to 7 (DIN A7)	1
Work Instructions #3 for logistics and station 6 (DIN A7)	1
Quality cards	6
Station signs (1-7) and Area signs	1
Product labels in blue and black	20
Material list for the warehouse	1
"Shipping area" visualization element	1
"Customer request" visualization element	1
"Defects / Failure area" visualization element	1
"Storage area WIP boxes" visualization element	1
"Empties Area #1" visualization element	1
"Empties Area #2" visualization element	1
Name cards for participants	8
Floor marking "WIP In"	6
Floor marking "WIP Out"	6
Floor marking for restricted areas	4
Floor marking #1 for pallets	7
"Red-Tag-Area" visualization element	1
Floor marking #2 for pallets	7
Floor marking for the SMED tools	1
Floor marking #2 for label boxes	5
Label boxes (1x black, 1x blue)	1
Operators	8
Work benches	6
SMED Station (Station 6)	1
SMED plastic frame	1
Warehouse	2
Supermarket	2
2-Bin-Shelves	6
Fork lift	1
Route Train incl. 3 trolleys	1
Pallets	12
Tool box	1
Assembly tools in red and black	8
Small material boxes	16
Card holder	2
Screw set for the SMED station	-
<i>M8 Hex bolt (length 130mm)</i>	1
<i>M8 Hex bolt (length 110mm)</i>	1
<i>M8 nut</i>	2
<i>M8 plastic hand-nut</i>	1
<i>Washers</i>	4
Spanner	2
Allen key	1
Scissor	1
Ruler	1
Coil in two different colors	2
Colored chips (100 pcs.)	1
LeanActivity pen set in blue and black (10 pcs. each)	20
Heijunka-Set	-
<i>Heijunka-Board</i>	1
<i>Order cards</i>	1
<i>Order stack</i>	1
Marking tape	1

Note:

We try to continuously improve the game elements. The latest game content is available for download on the LeanActivity Online Platform.